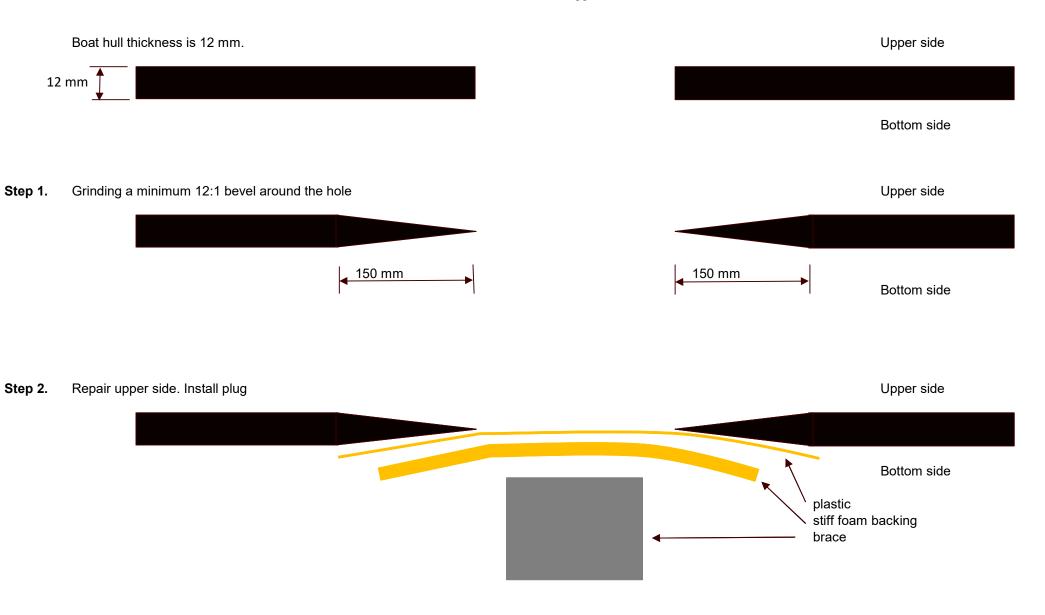
The holes repair on the boat bottom under waterline.

On the boat bottom have few holes where the smallest hole diameter is 90 mm and biggest hole size is 150 x 450 mm.



Step 3. Cut and install 12 pc 440g Biaxial Glass Cloth. 12 pc 440g Biaxial Glass Cloth Each Cloth fill about 0,5 mm. 12 x 0,5= 6 mm total. Upper side Bottom side plastic stiff foam backing brace Install infusion material and equipment. Step 4. Resin Feed House Vacuum House Vacuum Bagging Infusion Spiral Resin Catch Pot Vacuum Pump Infusion Mesh Peel Ply Resin Feed Pot Bag Sealing Tape Upper side Bottom side

Example 1

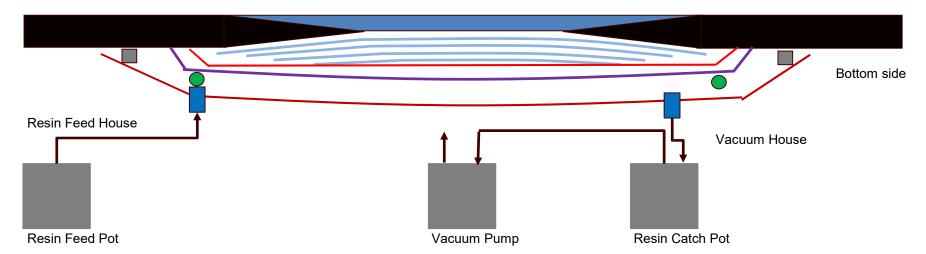


Bottom side

Upper side

Step 6. Same as upper side, but upside-down.

Example 1



Step 5. Repair lower side after upper side is cured. Drilling the hole through of the upper side new fabrics. Upper side Example 2 Hole for Vacuum Connector Bottom side Vacuum House Resin Catch Pot Vacuum Pump Vacuum Connector Step 6. Same as upper side, but upside-down. Example 2 Upper side Bottom side Resin Feed Connentor Resin Feed House Resin Feed Pot