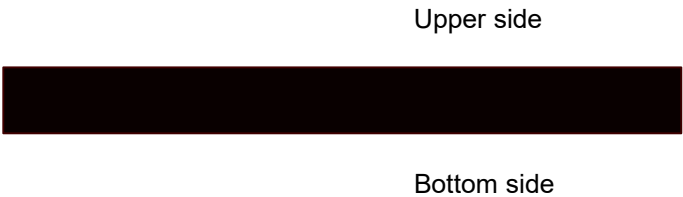


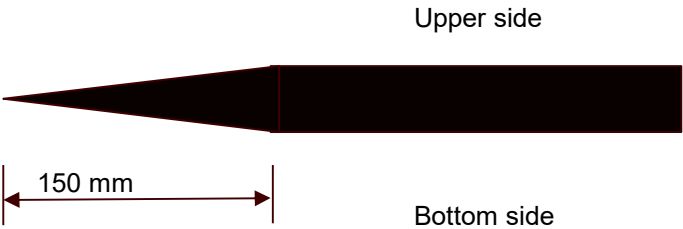
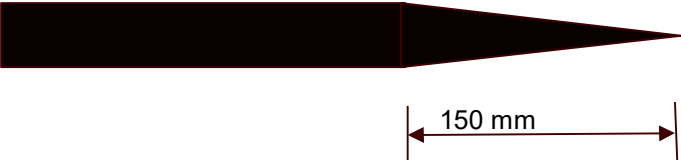
The holes repair on the boat bottom under waterline.

On the boat bottom have few holes where the smallest hole diameter is 90 mm and biggest hole size is 150 x 450 mm.

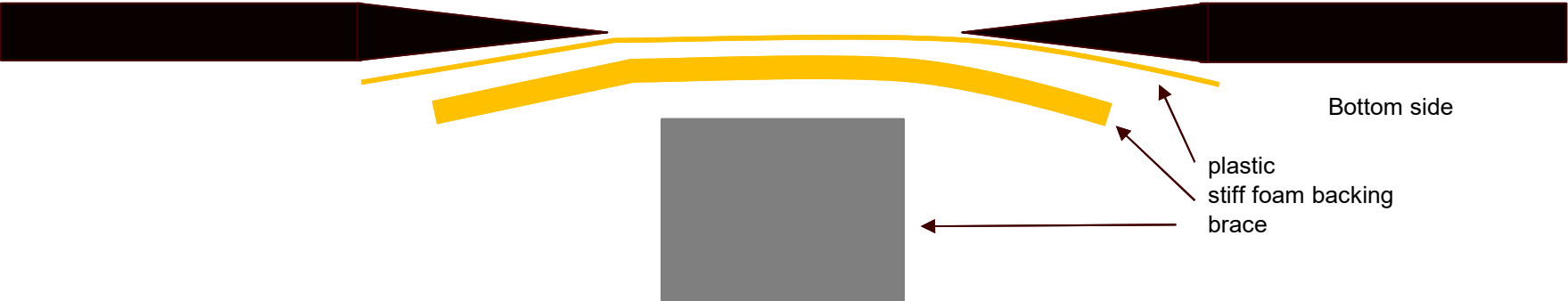
Boat hull thickness is 12 mm.



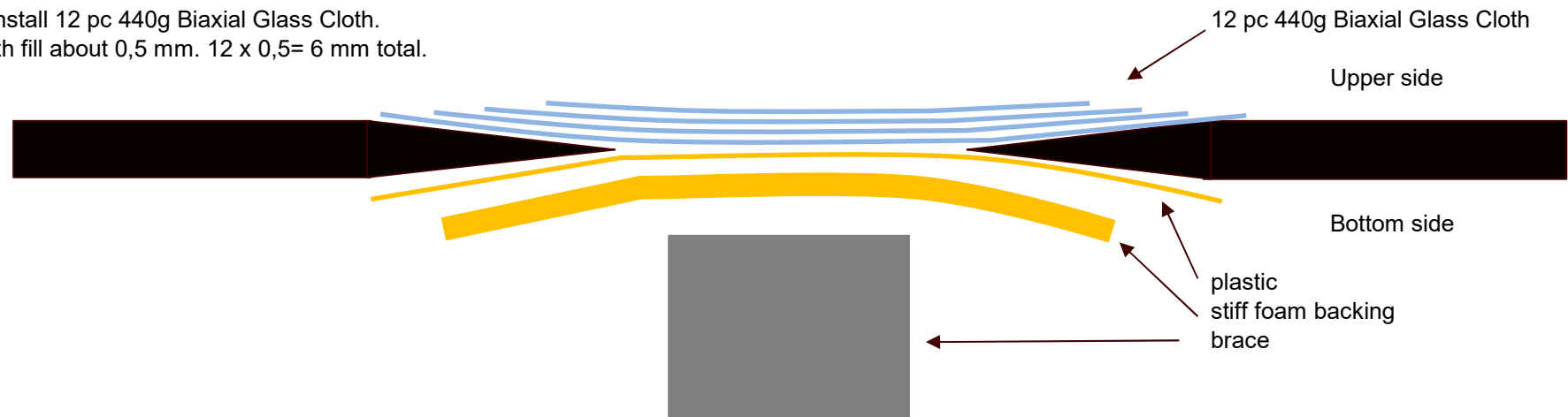
Step 1. Grinding a minimum 12:1 bevel around the hole



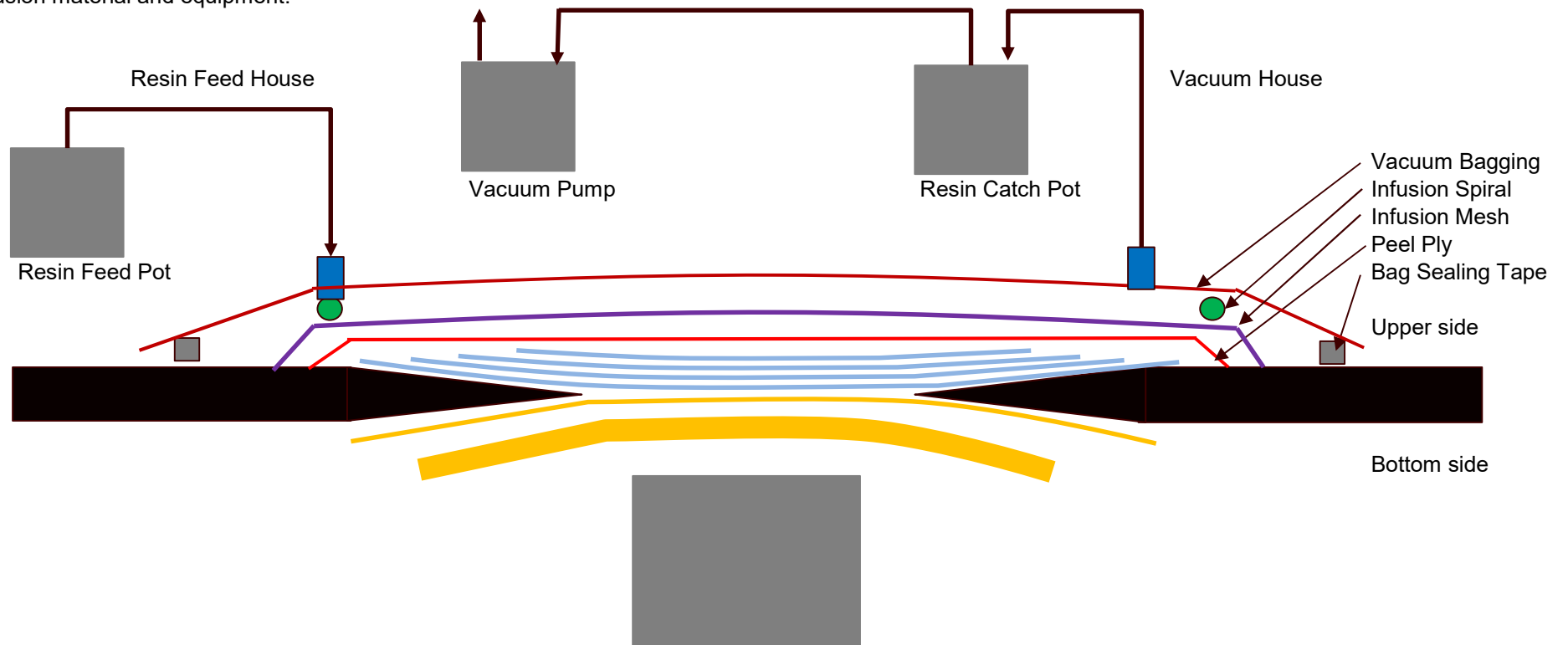
Step 2. Repair upper side. Install plug



**Step 3.** Cut and install 12 pc 440g Biaxial Glass Cloth.  
Each Cloth fill about 0,5 mm.  $12 \times 0,5 = 6$  mm total.

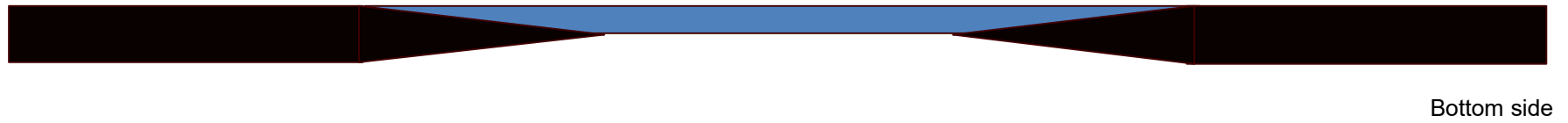


**Step 4.** Install infusion material and equipment.



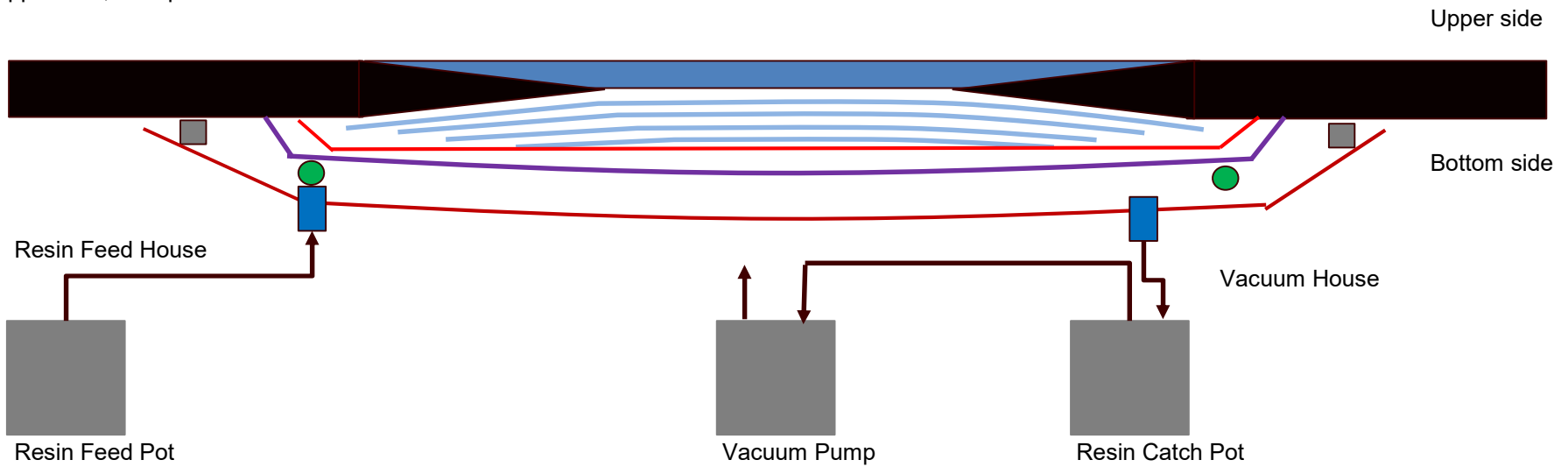
**Step 5.** Repair lower side after upper side is cured.

**Example 1**

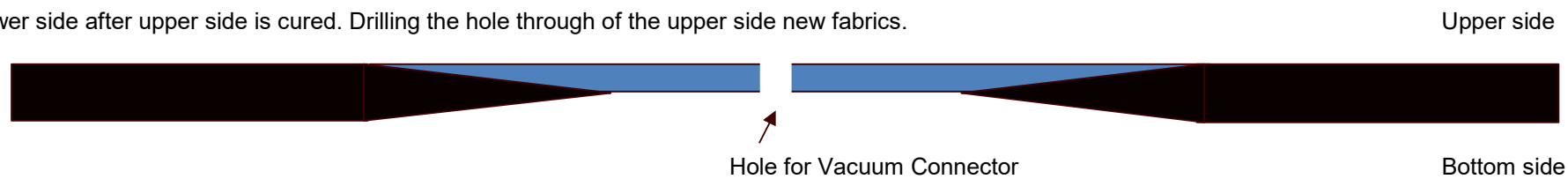


**Step 6.** Same as upper side, but upside-down.

**Example 1**



**Step 5.** Repair lower side after upper side is cured. Drilling the hole through of the upper side new fabrics.



**Step 6.** Same as upper side, but upside-down.

